M1.(a) (i)


Allow $\mathrm{CO}_{2}{ }^{-}$and $\mathrm{NH}_{2}{ }^{+}$
(b) (i) 3-methylpent-2-ene

Ignore E-Z, commas, spaces or missing hyphens
(ii) 4-amino-3-methylbutanoic acid

Ignore commas, spaces or missing hyphens
(iii)


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8 carbons plus two $C=O$ plus two $N-H$, such as


Trailing bonds are required
(iv) Non polar OR no polar groups / bonds (for attack by water / acids / alkalis / nucleophiles or for hydrolysis)

C-C bonds are strong


OR


Correctly drawn molecule of cyclobutane or methyl cyclopropane, need not be displayed formula
(b) $\mathrm{C}_{6} \mathrm{H}_{14}$ (or correct alkane structure with 6 carbons)

Allow hexane or any other correctly named alkane with 6 carbons
(c) Poly(but-2-ene)
(d) High pressure

Allow pressure $\square \mathrm{MPa}$
Mention of catalyst loses the mark
(e) This question is marked using levels of response. Refer to the Mark Scheme Instructions for Examiners for guidance on how to mark this question.

## Level 3

All stages are covered and the explanation of each stage is generally correct and virtually complete.

Answer communicates the whole process coherently and shows a logical progression from stage 1 and stage 2 (in either order) to stage 3.

5-6 marks

## Level 2

All stages are covered but the explanation of each stage may be incomplete or may contain inaccuracies OR two stages are covered and the explanations are generally correct and virtually complete.

Answer is mainly coherent and shows progression. Some steps in each stage may be out of order and incomplete.

## Level 1

Two stages are covered but the explanation of each stage may be incomplete or may contain inaccuracies, OR only one stage is covered but the explanation is generally correct and virtually complete.

Answer includes isolated statements but these are not presented in a logical order or show confused reasoning.

## Level 0

Insufficient correct chemistry to gain a mark.

## Indicative chemistry content

Stage 1: consider effect of higher temperature on yield (Or vice versa for lower temperature)

- Le Chatelier's principle predicts that equilibrium shifts
to oppose any increase in temperature
- Exothermic reaction, so equilibrium shifts in endothermic direction / to the left
- So a Higher $T$ will reduce yield

Stage 2: consider effect of higher temperature on rate (Or vice versa for lower temperature)

- At higher temperature, more high energy molecules
- more collisions have E>Ea
- So rate of reaction increases / time to reach equilibrium decreases
Stage 3: conclusion
Industrial conditions chosen to achieve (cost-effective) balance of suitable yield at reasonable rate

M3.(a) (i)

(ii)


Allow $-\mathrm{NH}_{3}{ }^{+}$and ${ }^{+} \mathrm{NH}_{3}-$
(iii) 2-amino-3-hydroxybutanoic acid

Ignore 1 in butan-1-oic acid
Do not penalise commas or missing hyphens
Penalise other numbers
(iv)


Allow $-\mathrm{NH}_{3}{ }^{+}$and ${ }^{+} \mathrm{NH}_{3}$ -
(b) (i) Condensation

Allow polyester
(ii) propane-1,3-diol

Must have e
Allow 1,3-propanediol
(c) (i) Addition

Not additional
(ii)

and


Allow monomers drawn either way round
Allow bond to F in $\mathrm{CF}_{3}$

(d) c

$$
\text { If wrong, } C E=0
$$

C-C or C-F bonds too strong

M4.(a) Nucleophilic addition

M4 for Ip, arrow and $\mathrm{H}^{+}$


- M1 and M4 include lone pair and curly arrow.
- Allow: CN- but arrow must start at lone pair on C.
- M2 not allowed independent of M1, but allow M1 for correct attack on C+.
-     + rather than $\delta+$ on $C=O$ loses $M 2$.
- Penalise incorrect partial charges.
- $\quad$ M3 is for correct structure including minus sign but lone
pair
is part of M4.
- Penalise extra curly arrows in M4.
(b) (i) M1


M1 for correct structure of product of part (a).
Allow $\mathrm{C}_{2} \mathrm{H}_{5-}$ for $\mathrm{CH}_{3} \mathrm{CH}_{2}$..
Penalise wrongly bonded, OH or CN or $\mathrm{CH}_{2} \mathrm{CH}_{3}$ once only in clip.

M2



M2 cannot be gained by simply swapping two or more groups with no attempt to show a mirror image., e.g. do not allow M2 for

because these do not show the enantiomers as mirror images.

Students must show an attempt at mirror images, eg allow


ie vertical groups same and horizontal swapped as if there was a mirror between them

No mirror need be shown
Do not penalize wedge bond when wedge comes into contact with both C \& N

However these two could score M2 if placed as below as if with a "mirror" horizontally between them.


(ii) M1 (Plane) polarized light M2 only scores following correct M1

M2 Rotated in opposite directions (equally) (only allow if M1 correct or close)

Not just in different directions but allow one rotates light to the left and one to the right.
Not molecules rotate.
(c) 2-hydroxybutane(-1-)nitrile
(d) Weak acid / (acid) only slightly / partially dissociated / ionised Ignore rate of dissociation.
[CN-] very low
Allow (very) few cyanide ions.
Mark independently.
(e) (i) $\mathrm{H}_{2} \mathrm{C}=\mathrm{CH}-\mathrm{CH}_{3}+\mathrm{NH}_{3}+\frac{3}{2} \mathrm{O}_{2} \longrightarrow \mathrm{H}_{2} \mathrm{C}=\mathrm{CH}-\mathrm{CN}+3 \mathrm{H}_{2} \mathrm{O}$ OR
$\mathrm{H}_{2} \mathrm{C}=\mathrm{CH}-\mathrm{CH}_{3}+\mathrm{NH}_{3}+3 \mathrm{O}_{2} \longrightarrow \mathrm{H}_{2} \mathrm{C}=\mathrm{CH}-\mathrm{CN}+3 \mathrm{H}_{2} \mathrm{O}_{2}$
OR doubled.
Allow $\mathrm{C}_{3} \mathrm{H}_{6}$ and $\mathrm{CH}_{2} \mathrm{CHCN}$ or $\mathrm{C}_{3} \mathrm{H}_{3} \mathrm{~N}$ on this occasion only.
(ii)


Ignore $n$.
Must show trailing bonds.
Do not penalise C-NC bond here on this occasion.
Must contain, in any order,



Allow $-\mathrm{CH}_{2} \mathrm{CH}(\mathrm{CN}) \mathrm{CH}_{2} \mathrm{CHCl}-$ etc.
(iii) Addition (polymerization)

Allow self-addition.
Do not allow additional.

(b)



(c) $\mathbf{Q}$ is biodegradable

Polar $\mathbf{C}=\mathbf{O}$ group or $\delta+\mathbf{C}$ in $\mathbf{Q}$ (but not in $\mathbf{P}$ )

Therefore, can be attacked by nucleophiles (leading to breakdown)

