M1.(a) (i) 2-hydroxypropanoic acid *OR*

2-hydroxypropan(-1-)oic acid

Do not penalise different or missing punctuation or extra spaces. Spelling must be exact and order of letters and numbers as here.

Can ignore -1- before -oic, but penalise any other numbers here.

(ii)
$$C_{12}H_{22}O_{11} + H_2O \longrightarrow 4CH_3CH(OH)COOH$$

Allow $4C_3H_6O_3$

OR

$$C_{12}H_{22}O_{11} + H_{2}O \longrightarrow 2CH_{3}CH(OH)COOH + C_{6}H_{12}O_{6}$$

Allow $2C_{3}H_{6}O_{3}$

(b) (i) <u>Nucleophilic addition</u>







• M1 Ip and minus must be on C

• M1 and M4 include lone pair and curly arrow.

- *M2 not allowed independent of M1, but allow following some attempt at attack on carbonyl C*
- allow M1 for correct attack on C+
- + rather than δ+ on C=O loses M2
- M3 is for correct structure including minus sign but lone pair is part of M4

• Allow arrow in M4 to H of H-CN with arrow forming cyanide ion.

1

1

	(ii)	Equal mixture of enantiomers / (optical) isomers	1
	(iii)	(Plane) polarized light <i>If missing no further mark.</i>	1
		(Polarised light) <u>rotated</u> by single enantiomer but unaffected by racemate <i>Both needed; not allow bend, twist etc.</i>	1
(c)	(i)	CH ₃ CH(OH)COOH + NaOH → CH ₃ CH(OH)COONa + H ₂ O OR CH ₃ CH(OH)COOH + OH ⁻ → CH ₃ CH(OH)COO ⁻ + H ₂ O Not ambiguous mol formulae for product - must show COONa or CO ₂ Na or COO ⁻ or CO ₂ ⁻	1
	(ii)	[H⁺] = K₄ <i>OR</i> pH = pK₄	1
		pH = 3.86 Allow more than 2 decimal places but not fewer.	1
	(iii)	M1 buffer Ignore acidic but penalise alkaline or basic.	1
		Any two out of the three marks M2 , M3 & M4	
		M2 Large lactate concentration in buffer <i>OR</i> sodium lactate completely ionised	
		 M3 added acid reacts with / is removed by lactate ion or A⁻ or sodium lactate or salt OR equation H⁺ + A⁻ → HA Ignore reaction of H⁺ with OH⁻ Ignore reference to equilibrium unless it is shown. 	

(d) (i)

No marks if ester link missing

Correct ester link allow –COO–

NB Correct answer scores 2

Ignore n here (compare with (d)(iv). Ignore brackets

OR



All rest correct with trailing bonds If OH or COOH on either or both ends, lose one, ie dimer scores 1 If more than two repeating units, lose 1

1

1

(ii) (Poly)ester ie allow ester
 Not terylene.
 Ignore spaces and brackets in answer.

1

(iii)

Max 2



1

(iv)



Penalise n here (compare with (d)(i) Ignore brackets. Not allow Ph for phenyl.

(v) In landfill, no air or UV, to assist decay
 OR not enough water or moisture (to hydrolyse polyester)
 Allow landfill has / contains: no or few bacteria / micro-organisms / enzymes compared
 with compost heap
 OR less oxygen OR lower temperature.

[22]

1



M2.L

Allow (CH₃)₂CHOH or CH₃CH(OH)CH₃ Allow name propan–2–ol Penalise contradiction of name and structure

1

 $H_3C - C - CH_2$ Μ н

Allow CH₃CH=CH₂ Allow name propene ignore -1- but penalise other numbers Penalise contradiction of name and structure

Step 1 NaBH₄ or LiAlH₄

Zn/HCI or Sn/HCI

or H₂/Ni or H₂/Pt Ignore name if formula is correct ignore solvent ignore acid (for 2nd step) but penalise acidified NaBH₄ Apply list principle for extra reagents and catalysts.

M1

1

1

1

1

(nucleophilic) addition

Addition (not nucleophilic) Penalise electrophilic Ignore reduction

M2

Step 2 $\underline{\text{conc}} H_2 SO_4$ or $\underline{\text{conc}} H_3 PO_4$ or AI_2O_3 Apply list principle for extra reagents and catalysts.

М3

elimination Independent from M3 penalise nucleophilic or electrophilic ignore dehydration

1

1

Step 3 HBr

Apply list principle for extra reagents and catalysts.

M5

electrophilic addition Independent from M5

M6

[8]

M3.(a) Sn / HCl **OR** Fe / HCl not conc H_2SO_4 nor any HNO_3

Ignore subsequent use of NaOH

Ignore reference to Sn as a catalyst with the acid Allow H₂ (Ni / Pt) but penalise wrong metal But NOT NaBH₄ LiAIH₄ Na / C₂H₅OH

1

Equation must use molecular formulae

C₆H₄N₂O₄ + 12 [H] 12[H] and 4H₂O without correct molecular formula scores 1 out of 2

1

 $\label{eq:constraint} \begin{array}{l} \longrightarrow C_6H_8N_2+4H_2O\\ \mbox{Allow}\ \dots\ +\ 6H_2\ \mbox{if}\ H_2\ /\ Ni\ used\\ \mbox{Allow}\ -CONH-\ or\ -COHN-\ or\ -C_6H_4- \end{array}$

1



M4 for Ip, arrow and H+



[17]

1

M4.(a) Yes, because it is oxidised to ethanal / CH₃CHO
 OR it is oxidised to a compound that contains CH₃CO group
 Ignore 'primary alcohols are oxidised to aldehydes'.
 Need 'yes' and an explanation to be awarded the mark.

(b) $M_{\rm r} \, {\rm CHI}_{\rm s} = 393.7 \, {\rm (M1)}$

1

1

1

1

1

1

[8]

2.54 × 10⁻² scores **M1** and **M2**.

Moles $I_2 = 7.62 \times 10^{-2}$ (M3) Allow 3 × M2.

Mass I₂ = 7.62 × 10⁻² × 253.8 = 19.34g (M4) Allow M3 × 253.8 or M3 × 254

Scaling 19.34 / 0.832 = 23.2g (M5) Allow M4 / 0.832 Lose this mark if the answer is not given to <u>3 significant</u> <u>figures</u>. Answer without working scores M5 only. Allow any chemically correct alternative method. Calculations which combine several steps in one expression can score the marks for all of these individual steps.

(c) Remove <u>soluble impurities</u>

Allow 'remove excess sodium hydroxide / iodine'. Allow 'remove excess sodium methanoate / sodium iodide'. Allow 'remove excess reagents'.

(d) Will not dissolve solid / solid is insoluble in water Allow 'will not react with solid'.