M1.

Mark Range	The marking scheme for this part of the question includes an overall assessment for the Quality of Written Communication (QWC). There are no discrete marks for the assessment of QWC but the candidates' QWC in this answer will be one of the criteria used to assign a level and award the marks for this part of the question **Descriptor** an answer will be expected to meet most of the criteria in the level descriptor
4-5	– claims supported by an appropriate range of evidence – good use of information or ideas about chemistry, going beyond those given in the question – argument well structured with minimal repetition or irrelevant points – accurate and clear expression of ideas with only minor errors of grammar, punctuation and spelling
2-3	– claims partially supported by evidence – good use of information or ideas about chemistry given in the question but limited beyond this – the argument shows some attempt at structure – the ideas are expressed with reasonable clarity but with a few errors of grammar, punctuation and spelling
0-1	– valid points but not clearly linked to an argument structure – limited use of information or ideas about chemistry – unstructured – errors in spelling, punctuation and grammar or lack of fluency

(a) (i) M_r of $C_6H_5NH_2$ = 93 M_r of CH_3COCl = 78.5
total M_r of reagents = 264.5

1

$$\% \text{ atom economy} = \frac{M_r \text{ of wanted product}}{\text{total } M_r \text{ of all reagents}} \times 100 \quad \text{QWC}$$

1

$$= \frac{135}{264.5} \times 100 = 51.0\ \%$$

1

(ii) expected yield = $\frac{10}{93} \times 0.5 \times 135 = 7.26$ kg

1

$$\%\ \text{yield} = \frac{5.38}{7.26} \times 100 = 74.1\ \%$$

1

(iii) Although yield appears satisfactory (74%) % atom economy is only 51% QWC

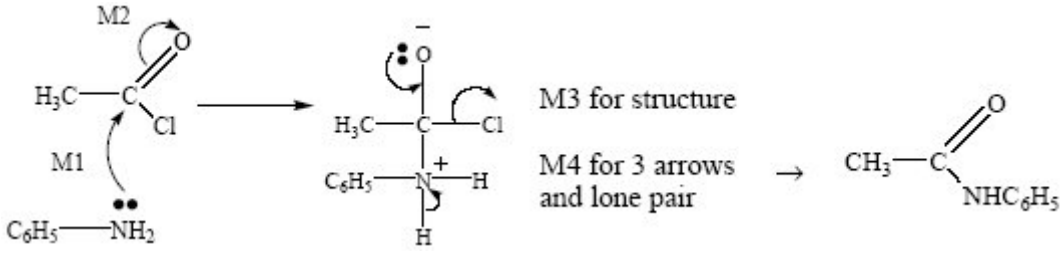
1

nearly half of the material produced is waste and must be disposed of QWC

1

(b) (nucleophilic) addition-elimination

1

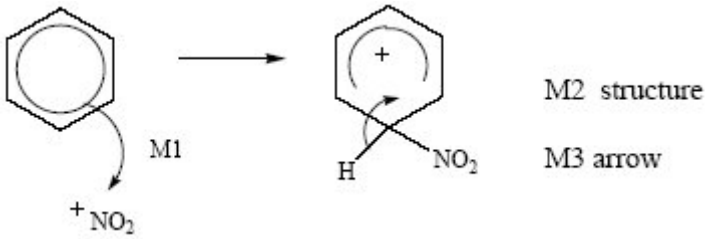


QWC (2)

4

(c) $HNO_3 + 2H_2SO_4 \rightarrow NO_2^+ + H_3O^+ + 2HSO_4^-$

1



3

[16]

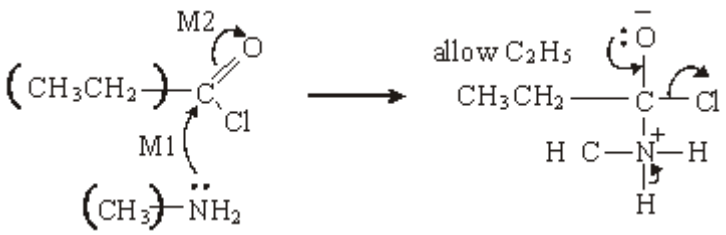
M2.D

[1]

M3.B

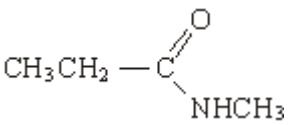
[1]

M4. (a) (nucleophilic) addition-elimination;



(M3 for structure)
(M4 for 3 arrows and lone pair)
(M2 not allowed independent of M1, but allow M1 for correct attack
on C+ if M2 show as independent first.)
(+on C of C=O loses M2 but ignore δ+ if correct)
(Cl$^-$ removing Ft loses M4)

1



(If MS lost above for wrong C chain, do not penalise same error again here)

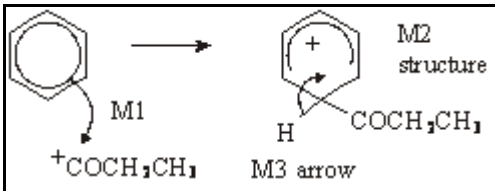
5

(b) $CH_3CH_2COCl + AlCl_3 \rightarrow [CH_3CH_2CO]^+ + AlCl_4^-$;

(penalise wrong alkyl group once at first error)
(position of + on electrophile can be on O or C or outside [ ])
(penalise wrong curly arrow in the equation or lone pair on

$AlCl_3$)

1

 *(M1 arrow from within hexagon to C or to + on C)* *(don't penalise position of + on C of RCO+)*	*(horseshoe must not extend beyond C2 to C6 but can be smaller)* *(+ not too close to C1)* *(penalise M2 if CH_3 chain wrong again but allow M1 and M3)* *(M3 arrow into hexagon unless Kekule)* *(allow M3 arrow independent of M2 structure)*

3

$AlCl_4^- + H^+ \rightarrow AlCl_3 + HCl$;

(or can be gained in mechanism);

1

(c) M1 $CH_3CH_2COCl + H_2O \rightarrow CH_3CH_2COOH + HCl$ 1
(penalise wrong alkyl group once at first error)

1

M2 M_r of CH_3CH_2COCl = 92.5 1
(if Mr wrong, penalise M2 only)

1

M3 moles of CH_3CH_2COCl = 1.48/92.5 = 0.016 1

1

M4 moles NaOH = 2 × 0.016 = 0.032 1
(allow for × 2 conseq to wrong no of moles)

1

M5 volume of NaOH = 0.032/0.42 = 0.0762 dm^3 or 76.2 cm^3 1
(with correct units)
(if ×2 missed in M4 lose M5 also)

1

[16]

M5. (a) $CH_3COCl + AlCl_3 \rightarrow CH_3\overset{+}{C}O + \overset{-}{AlCl_4}$

(1) equation (1)

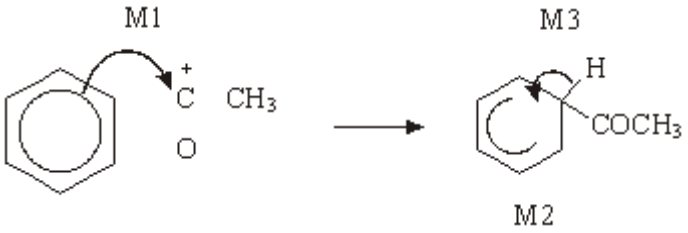
2

penalise wrong alkyl group once at first error
position of + on electrophile can be on O or C or outside [ ]
penalise wrong curly arrow in the equation or lone pair on $AlCl_3$ else ignore

Electrophilic substitution

NOT F/C acylation

1



horseshoe must not extend beyond C2 to C6 but can be smaller

+ not too close to C1

M3 arrow into hexagon unless Kekule

allow M3 arrow independent of M2 structure

M1 arrow from within hexagon to C or to + on C

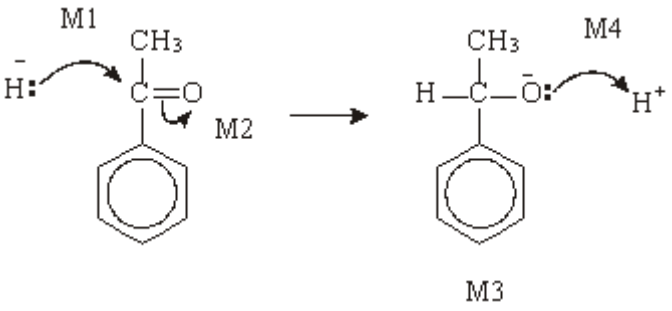
+ must be on C of $\overset{+}{RCO}$

3

(b) Nucleophilic addition

NOT reduction

1



M2 not allowed independent, but can allow M1 for attack of

H^- on C+ formed

4

1–phenylethan(–1–)ol or (1–hydroxyethyl)benzene

1

(c) dehydration or elimination

1

(conc) H_2SO_4 or (conc) H_3PO_4

allow dilute and Al_2O_3

Do not allow iron oxides

1

[14]