Q1.(a) Propanone can be formed when glucose comes into contact with bacteria in the absence of air.

(i) Balance the following equation for this reaction of glucose to form propanone, carbon dioxide and water.

.....$C_6H_{12}O_6$ ⟶ .....CH_3COCH_3 + ...CO_2 + ...H_2O

(1)

(ii) Deduce the role of the bacteria in this reaction.

.....

(1)

(b) Propanone is also formed by the oxidation of propan−2−ol.

(i) Write an equation for this reaction using [O] to represent the oxidising agent.

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(1)

(ii) State the class of alcohols to which propan−2−ol belongs.

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(1)

(c) A student determined a value for the enthalpy change when a sample of propanone was burned. The heat produced was used to warm some water in a copper calorimeter.
The student found that the temperature of 150 g of water increased by 8.0 °C when 4.50×10^{-3} mol of pure propanone was burned in air.

Use the student's results to calculate a value, in kJ mol^{-1}, for the enthalpy change when one mole of propanone is burned.
(The specific heat capacity of water is 4.18 J K^{-1} g^{-1})

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(3)

(d) Define the term **standard enthalpy of combustion**.

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(3)

(e) Use the mean bond enthalpy data in the table and the equation given below the table to calculate a value for the standard enthalpy change when gaseous propanone is burned.

	C−H	**C−C**	**C−O**	**O−H**	**C=O**	**O=O**
Mean bond enthalpy / kJ mol^{-1}	412	348	360	463	805	496

$$CH_3COCH_3(g) + 4O_2(g) \longrightarrow 3CO_2(g) + 3H_2O(g)$$

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(3)

(f) Suggest **two** reasons why the value obtained by the student in part (c) is different from the value calculated in part (e).

Reason 1 .....

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Reason 2 .....

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(2)

(Total 15 marks)

Q2. Ethanol is an important industrial compound.

(a) Ethanol can be produced by the hydration of ethene.
The equation for the equilibrium that is established is

$$H_2C{=}CH_2(g) + H_2O(g) \rightleftharpoons CH_3CH_2OH(g) \quad \Delta H = -42 \text{ kJ mol}^{-1}$$

The operating conditions for the process are a temperature of 300 °C and a pressure of 7 MPa.
Under these conditions, the conversion of ethene into ethanol is 5%.

(i) Identify the catalyst used in this process.
Deduce how an overall yield of 95% is achieved in this process without changing the operating conditions.

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(2)

(ii) Use your knowledge of equilibrium reactions to explain why a manufacturer might consider using an excess of steam in this process, under the same operating conditions.

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(3)

(iii) At pressures higher than 7 MPa, some of the ethene reacts to form a solid with a relative molecular mass greater than 5000.

Deduce the identity of this solid.

Give **one** other reason for **not** operating this process at pressures higher than 7 MPa.
Do **not** include safety reasons.

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(2)

(b) Write an equation for the reaction that has an enthalpy change that is the standard enthalpy of formation of ethanol.

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(2)

(c) When ethanol is used as a fuel, it undergoes combustion.

(i) Define the term *standard enthalpy of combustion*.

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(3)

(ii) Consider these bond enthalpy data.

	C–H	C–C	C–O	O=O	C=O	O–H
Bond enthalpy / kJ mol^{-1}	412	348	360	496	805	463

Use these data and the equation to calculate a value for the enthalpy of combustion of gaseous ethanol.

$CH_3CH_2OH(g) + 3O_2(g) \longrightarrow 2CO_2(g) + 3H_2O(g)$

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(3)

(d) Gaseous ethanol can be used to convert hot copper(II) oxide into copper.

(i) Deduce the role of ethanol in this reaction.

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(1)

(ii) Draw the structure of the organic compound with M_r = 60 that is produced in this reaction.

(1)
(Total 17 marks)

Q3. A student calculated that a value for the enthalpy change of neutralisation is –51.2 kJ mol^{-1}.

The design of a possible hand-warmer using hydrochloric acid and sodium hydroxide was discussed. It was proposed that 500 cm^3 of hydrochloric acid should be used in a flexible, sealed plastic container with a breakable tube of solid sodium hydroxide also in the container. On breaking the tube, the sodium hydroxide would be released, react with the acid and produce heat.
A 40 °C temperature rise was thought to be suitable.

(a) Calculate the heat energy, in J, required to raise the temperature of the reaction mixture by 40 °C. Assume that the reaction mixture has a density of 1.00 g cm^{-3} and a specific heat capacity of 4.18 J K^{-1} g^{-1}.
Assume that all of the heat energy given out is used to heat the reaction mixture.

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(2)

(b) Use your answer from part (a) and the value for the enthalpy change of neutralisation of –51.2 kJ mol^{-1} to calculate the minimum amount, in moles, and hence the minimum mass of sodium hydroxide required in the breakable tube.
(If you could not complete the calculation in part (a) assume that the heat energy required was 77 400 J. This is **not** the correct answer).

Show your working.

Moles of NaOH .....

.....

Mass of NaOH .....

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(3)

(c) Use the amount, in moles, of sodium hydroxide from part (b) to calculate the minimum concentration, in mol dm^{-3}, of hydrochloric acid required in the 500 cm^3 of solution used in the sealed container.

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(1)

(d) Suggest **one** possible risk to a person who uses a hand-warmer containing sodium hydroxide and hydrochloric acid.

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(1)

(e) A commercial hand-warmer uses powdered iron sealed in a plastic container.
A valve allows air to enter the container, and oxygen in the air reacts slowly with the iron to form solid iron(lll) oxide. The heat released warms the container.

(i) Write an equation for this reaction between iron and oxygen to form iron(lll) oxide.

.....

(1)

(ii) One version of an iron-oxygen hand-warmer advertises that it is designed to stay warm for up to four hours.
Other than by increasing the amount of iron in the container, state **one** change to the iron in the hand-warmer that would increase this time.
Explain why this change to the iron might **not** be an advantage.

Change to the iron .....

.....

Explanation .....

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(3)

(f) Another type of hand-warmer uses sodium thiosulfate. Sodium thiosulfate is very soluble in water at 80 °C but is much less soluble at room temperature.
When a hot, concentrated solution of sodium thiosulfate is cooled it does not immediately crystallise. The sodium thiosulfate stays dissolved as a stable 'super-saturated' solution until crystallisation is triggered.
Heat energy is then released when the sodium thiosulfate crystallises.

(i) This type of hand-warmer is re-usable.
Suggest **one** environmental advantage that a sodium thiosulfate hand-warmer has over the other two types.

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(1)

(ii) Describe the **two** steps that you would take to make the sodium thiosulfate hand-warmer ready for re-use.

Step 1 .....

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Step 2 .....

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(2)
(Total 14 marks)