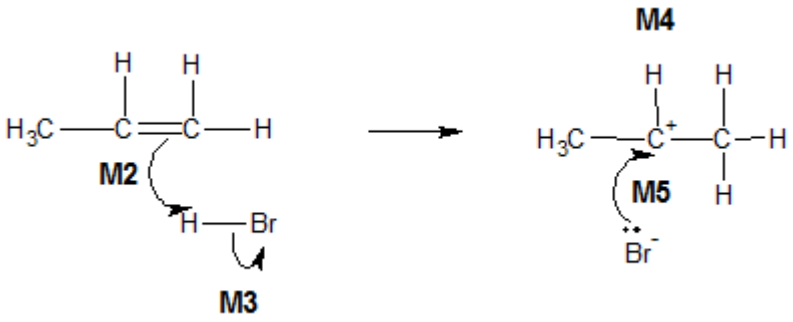
M1.(a) **M1 <u>electrophilic addition</u>**

*For **M1**, both words required*

Accept phonetic spelling



For the mechanism

***M2** Ignore partial negative charge on the double bond*

M2 must show an arrow from the double bond towards the H atom of the H–Br molecule

***M3** Penalise partial charges on H–Br bond if wrong way and penalise formal charges*

M3 must show the breaking of the H–Br bond

Penalise once only in any part of the mechanism for a line and two dots to show a bond

M5 must show an arrow from the lone pair of electrons on the negatively charged bromide ion towards the correct (positively charged) carbon atom

***<u>Maximum any 3 of 4 marks for the mechanism</u>** for wrong (organic) reactant **OR** wrong organic product (if shown) **OR** primary carbocation*

Accept the correct use of sticks

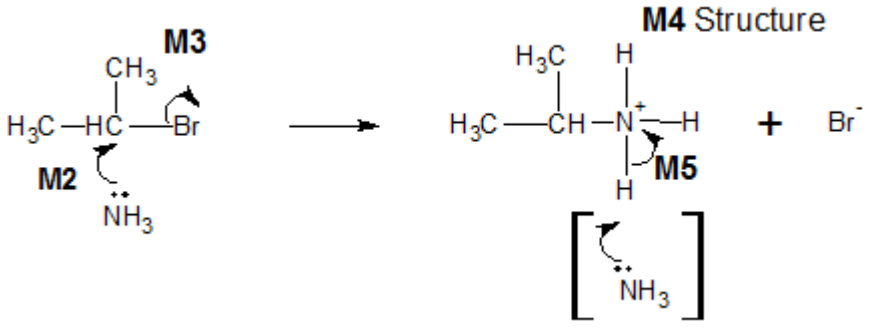
NB These are double-headed arrows

5

(b) **M1 <u>Nucleophilic substitution</u>**

*For **M1**, both words required*

Accept phonetic spelling



For the mechanism

*Penalise **M2** if NH_3 is negatively charged*

M2 must show an arrow from the lone pair of electrons **on the nitrogen atom** of an ammonia molecule to the correct C atom

*Penalise **M3** for formal charge on C of the C−Br or incorrect partial charges on C−Br*

*Penalise **M3** for an additional arrow from the Br to something else*

M3 must show the movement of a pair of electrons from the C–Br bond to the Br atom. Mark **M3** independently provided it is from <u>their original molecule</u>

*The second mole of ammonia is not essential for **M5**; therefore ignore any species here*

M4 is for the structure of the alkylammonium ion, which could be a condensed formula. A positive charge **must** be shown on / or close to, the N atom

Penalise once only for a line and two dots to show a bond

M5 is for an arrow from the N–H bond to the N atom

***<u>Maximum any 3 of 4 marks for the mechanism</u>** for wrong organic reactant **OR** wrong organic product if shown*

Award full marks for an S_N1 mechanism in which **M2** is the attack of the ammonia on the intermediate carbocation

Accept the correct use of "sticks"

NB These are double-headed arrows

5

(c) M1 (addition) polymerisation OR poly-addition

Ignore "additional"

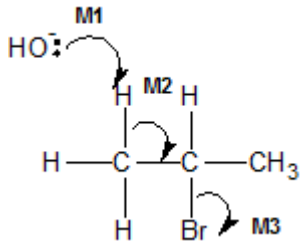
Credit polyprop-1-ene and polypropylene

M2 poly(propene) / polypropene

Penalise "condensation polymerisation"

2

(d)



*Penalise **M1** if covalent KOH*

M1 must show an arrow from the lone pair on the oxygen of a negatively charged hydroxide ion to a correct H atom

*Penalise **M3** for formal charge on C of C–Br or incorrect partial charges on C−Br.*

M2 must show an arrow from a correct C–H bond adjacent to the C–Br bond to the appropriate C–C bond. Only award if an arrow is shown attacking the H atom of a correct C−H bond in **M1**

Ignore other partial charges

Penalise once only in any part of the mechanism for a line and two dots to show a bond

M3 is independent provided it is from their original molecule, but **CE=0 if nucleophilic substitution**

***Maximum any 2 of 3 marks** for wrong organic reactant*

Award full marks for an E1 mechanism in which **M3** is on the correct carbocation.

Accept the correct use of "sticks" for the molecule except for the C–H being attacked

NB These are double-headed arrows

3

[15]

M2. (a) **M1 Safety (in Process 1)**

Sodium hydroxide / alkali is corrosive / harmful / caustic or sodium hydroxide is alkali(ne)

Ignore references to chromium compounds

OR

Bromine compounds are toxic / poisonous

*"Carbon-neutral" alone is insufficient for **M2***

M2 Environmental

Ignore references to greenhouse gases

Process 2 could be used as a <u>carbon sink / for carbon capture</u>

OR

<u>uses waste / recycled CO_2</u> / <u>CO_2 from the factory</u> / <u>CO_2 from the bioethanol</u> (or <u>biofuel</u>) production

OR

<u>reduces or limits</u> the amount of <u>CO_2 released / given out</u> (into the atmosphere)

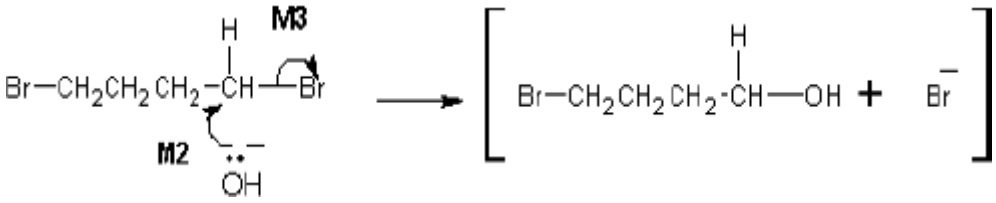
OR

Process 2 uses <u>renewable</u> glucose / <u>renewable</u> resource(s)

2

(b) (i) M1 <u>nucleophilic substitution</u>

*For **M1, both words** required*



M2 must show an arrow from the lone pair of electrons on the oxygen atom of the negatively charged hydroxide ion to the C atom.

*Penalise **M2** if covalent NaOH / KOH is used*

*Penalise one mark from **M2** or **M3** if half-headed arrows are used*

M3 must show the movement of a pair of electrons from the C–Br bond to the Br atom. Mark **M3** independently provided it is from the <u>original molecule</u>

*Penalise **M3** for formal charge on C of the C–Br or incorrect partial charges on C–Br*

Penalise once only for a line and two dots to show a bond.

For **M2** and **M3** award full marks for an S_N1 mechanism

*For **M2** and **M3**, maximum 1 of 2 marks for the mechanism if wrong reactant is used.*

*Penalise **M3** if an extra arrow is drawn from the Br of the C–Br bond to, for example, K^+*

Accept the correct use of "sticks

NB The arrows here are double-headed

3

(ii) **M1** B

M2 C

M3 A

3

(c) **M1** <u>fermentation</u>

*Mark **M2** to **M4** independently*

Three conditions <u>in any order</u> for M2 to M4

Penalise "bacteria" and "phosphoric acid" using the list principle

M2 (enzymes from) yeast or zymase

M3 25°C ≤ T ≤ 42°C OR 298 K ≤ T ≤ 315 K

Ignore reference to "aqueous" or "water", "closed container", "pressure, "lack of oxygen",

"concentration of ethanol" and "batch process" (i.e. not part of the list principle)

M4 anaerobic / no oxygen / no air OR neutral pH

4

(d) **M1** primary OR 1° (alcohol)

Mark independently

M2 <u>acidified potassium or sodium dichromate</u>

*For **M2**, it must be a whole reagent and/or correct formulae*

OR H_2SO_4 / $K_2Cr_2O_7$ OR H^+ / $K_2Cr_2O_7$

Do not penalise incorrect attempt at formula if name is correct or vice versa

Accept phonetic spelling

If oxidation state given in name, it must be correct.

*For **M2** accept acidified potassium manganate(VII)*

OR correct combination of formula and name

M3

$HOCH_2CH_2CH_2CH_2OH + \mathbf{4}[O] \longrightarrow HOOCCH_2CH_2COOH + \mathbf{2}H_2O$

*For **M3** structures must be correct and not molecular formula*

3

[15]

M3. (a) (i) Electron pair donor

OR

Species which uses a pair of electrons to form a co-ordinate/covalent bond.

Credit "lone pair" as alternative wording

Credit "electron pair donator"

1

(ii) Replacement of the halogen (atom) (by the nucleophile)

OR

The carbon-halogen bond/C-X breaks and a bond forms with the nucleophile or between the carbon and the nucleophile

They must describe the idea of substitution in a haloalkane.

Accept the idea that a nucleophile replaces the halogen which becomes a halide ion

Penalise reference to "halogen molecule" and penalise the idea that the haloalkane contains a halide

1

(iii) Splitting molecules using/by water

OR

breaking/splitting/dissociating (C¡VX) bond(s)/using/by water

NOT simply the reaction with water or simply the addition of water.

Ignore "compound"

1

(iv) (Heat) energy/enthalpy required/needed/absorbed (at constant pressure) to break/split it/the (carbon-halogen) bond

OR

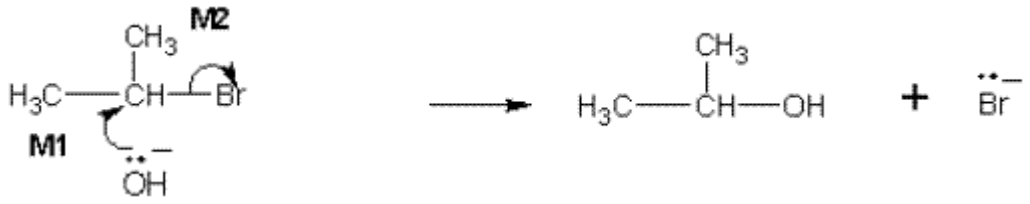
(Heat) energy/enthalpy required/needed/absorbed (at constant pressure) for homolysis of the (C–X/the carbon-halogen) bond

Ignore bond formation

Ignore "average"

1

(b)



M1 must show an arrow from the lone pair of electrons on the oxygen atom of the negatively charged hydroxide ion to the central C atom.

M2 must show the movement of a pair of electrons from the C-Br bond to the Br atom. Mark M2 independently.

Award full marks for an S_N1 mechanism in which M1 is the attack of the hydroxide ion on the intermediate carbocation.

Penalise M1 if covalent KOH is used

Penalise M2 for formal charge on C or incorrect partial charges

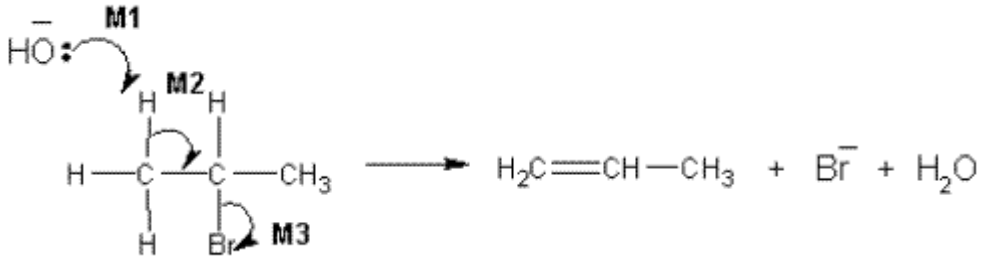
Penalise once only for a line and two dots to show a bond.

Max 1 mark for the wrong reactant

Accept the correct use of "sticks"

2

(c) (i)



M1 must show an arrow from the lone pair on oxygen of a negatively charged hydroxide ion <u>to the correct</u> H atom

M2 must show an arrow from the correct C-H bond to the C-C bond and should only be awarded if an attempt has been made at M1

M3 is independent provided it is from the original molecule

Award full marks for an E1 mechanism in which M2 is on the correct carbocation.

Penalise M1 if covalent KOH

Penalise M3 for formal charge on C or incorrect partial charges

Penalise once only for a line and two dots to show a bond.

Max 2 marks for wrong reactant

Accept the correct use of "sticks" for the molecule except for the C-H being attacked

3

(ii) **M1** Stated that the spectrum has an absorption/absorbance/ peak in the range 1620 cm^{-1} to 1680 (cm^{-1}) or specified correctly in this range from the spectrum

M2 **depends on correct range or wavenumber being specified**

M2 (Infrared absorption) due to C=C OR carbon-carbon double bond

QoL for correct M1 statement which includes both the word absorption (or alternative) and the correct range or wavenumber

Allow "peak" OR "dip" OR "spike" OR "trough"
OR "low transmittance" as alternatives for absorption.

For M2 it is not sufficient simply to state that an alkene has C=C

M2 could be on the spectrum

Ignore reference to other absorptions

2

[11]

M4.(a) **M1** $C_6H_{12}O_6 \longrightarrow \mathbf{2}CH_3CH_2OH + \mathbf{2}CO_2$ ($2C_2H_5OH$)

Mark independently

For M1 and M3 ignore state symbols and credit multiples

For M1 and M3 penalise C_2H_6O once only

M2 fermentation

M3 $CH_3CH_2OH + \mathbf{3}O_2 \longrightarrow \mathbf{2}CO_2 + \mathbf{3}H_2O$ (C_2H_5OH)

M4 A specified process e.g. planting / harvesting / transport / extracting sugar / distilling ethanol solution / fertiliser production etc.

M5 The specified process uses / burns (fossil) fuel that releases CO_2

For M5, "releases / increases carbon emissions" is insufficient as an alternative to releases CO_2

5

(b) **M1** sodium or potassium hydroxide / NaOH / KOH

Mark on to M2 from hydroxide ion

M2 depends on correct M1

Ignore OH^- if KOH/ OH^-

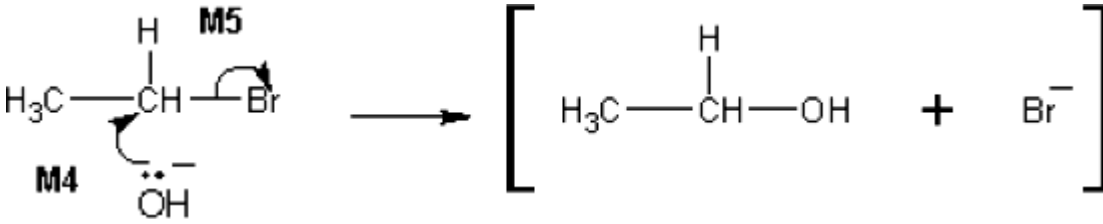
warm / heat / reflux and aqueous or (aq) or water

For M2 ignore "dilute"

For M2 penalise T > 100 °C

M3 nucleophilic substitution

Acidified KOH/NaOH or H_2SO_4 with KOH/NaOH loses M1 and M2



For M3, both words required

NB The arrows here are double-headed

M4 must show an arrow from the lone pair of electrons on the oxygen atom of the negatively charged hydroxide ion to the C atom.

Penalise M4 if covalent NaOH / KOH is used

Penalise one mark from M4 or M5 if half-headed arrows are used

M5 must show the movement of a pair of electrons from the

C— Br bond to the Br atom. Mark M5 independently provided it is from their original molecule.

Penalise M5 for formal charge on C of the C–Br or incorrect partial charges on C–Br

Penalise once only for a line and two dots to show a bond.

For M4 and M5, award full marks for an S_N1 mechanism

For M4 and M5, maximum 1 of 2 marks if wrong reactant is used.

Penalise M5 if an extra arrow is drawn from the Br of the C–Br bond to, for example, K^+span>

Do not penalise the use of "sticks"

M6 One statement from

- The yield is (very) low / not a high yield OR elimination occurs / ethene formed
- The rate of reaction slow
- Bromoethane has to be manufactured / made first
- Bromoethane is expensive

For M6 ignore references to other costs and expenses

6

(c) **M1** concentrated phosphoric acid / conc. H_3PO_4 ***OR*** concentrated sulfuric acid /conc. H_2SO_4

Answers in any order

Ignore reference to support medium in M1

M2 hydration or (electrophilic) addition

For M3 and M4 any two from

Do not apply the list principle to these three chosen criteria in M3 and M4

- Excess ethene

  OR Excess steam / water / H_2O

  OR remove the ethanol as it forms

  OR recycle the ethene

- Specified Pressure

  50 atm ≤ P ≤ 100 atm

  OR 5000 kPa ≤ P ≤ 10000 kPa

  OR 5 MPa ≤ P ≤ 10 MPa

- HighTemperature unless they give a value that is not in the ranges given here;

  OR 300 °C ≤ T ≤ 600 °C

  OR 570 K ≤ T ≤ 870 K

Accept a reference to "low temperature" if they specify a correct temperature range or a correct temperature in the range

4

[15]