- 1. (i) 120–130 (1) 1
 (ii) boiling point increases with increase in Mr/molecular formula/number of contact at the state of the state of
 - carbon atoms/chain length (1)
 more intermolecular forces/electrons/surface area/
 surface interactions/van der Waal forces (1)

 2

[3]

[5]

- 2. $C_{13}H_{28}$ [1]
- 3. $C_9H_{20} \rightarrow C_7H_{16} + C_2H_4$ (1) [1]
- 4. (i) Any branched isomer of heptane with correct name, e.g.

 2-methylhexane (1)

- 5. (i) species with an unpaired electron (1)
 - (ii) uv (light)/high temperature/min of 400° C/sunlight (1)
 - (iii) homolytic (fission) (1)
 - (iv) $C_4H_{10} + Cl \bullet (1) \rightarrow C_4H_9 \bullet + HCl (1)$ $C_4H_9 \bullet + Cl_2 (1) \rightarrow C_4H_9Cl + Cl \bullet (1)$ 2

6. (i)
$$8.72/136.9 = 0.0637 \text{ mol } (1)$$
 1
(ii) $M_r \text{ butan-1-ol} = 74(.0) (1)$ $0.0578/0.0637 \times 100 = 90.7\% (1)$ 1

7. Availability of starting materials:

availability

sugar is renewable because it can be grown (1) ethane is finite because it is obtained by processing of crude oil (1)

energy:

fermentation: energy is required for distillation/ hydration: energy is required to generate steam (1)

atom economy and waste products:

atom economy for fermentation < atom economy hydration (1) In fermentation, CO₂ is produced in addition to ethanol/ethanol is not the only product (1)

In hydration, ethanol is the only product/hydration is an addition reaction (1)

Atom economy of fermentation could be increased by finding a use



Atom economy linked to a chemical equation to show that hydration has 100% atom economy/fermentation has 51% atom economy (1) 7max

[7]

- 8. $M_{\rm r} \, {\rm C_7 H_{16}} = 100 \, (1)$ (i) amount = 2000/100 = 20 mol (1)

 - energy saved = $20 \times 4817 = 9634 \text{ kJ}$ (1) (ii) 1
 - (iii) moles $CO_2 = 7 \times 20 = 140 \text{ mol } (1)$ decrease in $CO_2 = 140 \times 24 = 3360 \text{ dm}^3$ (1) 2

[5]

2

9. structural isomerism:

structural isomers: same molecular formula, different structural formula (1) structural isomers of but-1-ene: but-2-ene (1) and methylpropene (1)

geometric isomerism

C=C prevents rotation of the double bond (1)

each C in the C=C double bond bonded to 2 different atoms or groups (1)

a clear statement that links non-rotation of the double bond to the idea of groups being trapped on one side of the double bond (1)

cis but-2-ene clearly identified (1) trans but-2-ene clearly identified (1)

[7]

10. 1st bullet

product: CH₃CH₂CHBrCH₂Br (1)

equation: $CH_3CH_2CH=CH_2 + Br_2 \rightarrow CH_3CH_2CHBrCH_2Br$ (1)

products: CH₃CH₂CHBrCH₃ and CH₃CH₂CH₂CH₂Br (1)

(or statement that 2-bromo- is formed)

equation: $CH_3CH=CHCH_3 + HBr \rightarrow CH_3CH_2CHBrCH_3$ (1)

(i.e. for one product)

products: CH₃CH₂CHOHCH₃ and CH3CH2CH2CH2OH (1)

(or statement that 2-ol is formed)

equation: $CH_3CH=CHCH_3 + H_2O \rightarrow CH_3CH_2CHOHCH_3$ (1)

(i.e. for one product)

6

2nd bullet

$$\begin{array}{c|ccccc} CH_3 & CH_3 \\ & & & \\ & & & \\ CH_2 & H & CH_2 & H \\ & & &$$

1 mark for skeleton with two repeat units (1)

1 mark for correct groups on side chains (1)

2

3rd bullet

two (1) (1) from energy from incineration

development of biodegradable polymers

cracking of waste polymers

2

[10]

11. separation by (differences in) boiling point

 $C_7H_{16} \rightarrow C_4H_{10} + C_3H_6$

1

1

1

(i) Any of



(ii)
$$C_7H_{16} \rightarrow C_7H_{14} + H_2$$

(or by structural formula)

1

(i) 2,2-dimethylpentane

- (ii) 3-methylhexane, 3,3 dimethylpentane or (3)-ethylpentane in any unambiguous form.
- (iii) 2,2,3-trimethylbutane 1
- (iv) if branched, difficult to pack/less surface interaction/less points of contact 1 less van der Waals' forces/ less intermolecular bonds/less energy needed to boil 1

[10]

2

1

- **12.** (a) (i) phosphoric acid/H⁺/sulphuric acid
 - (ii) lone/electron pair of electrons acceptor 1
 - (b) (i)

- Step 1curly arrow from π-bond to H^+ 1Step 2curly arrow from lone pair on the O^{δ^-} to C+1Step 3curly arrow from O—H bond to O+1
- (ii) catalyst ... no marks because it is **not** consumed/used up in the reaction/owtte

[6]

13. (a) 3-chloro(-2-)methylprop-1-ene/1-chloro(-2-)methylprop-2-ene

1

Backbone of 4 carbons and a reasonable attempt gets 1 mark.

2

[3]

14. (a) (i) uv/sunlight/high temperature (range 400 - 700 °C)

1

(ii)
$$Cl_2 \rightarrow 2Cl \bullet$$

1

$$\mathrm{C_4H_{10}} + \mathrm{C}l \bullet \to \mathrm{HC}l + \bullet \mathrm{C_4H_9/C_4H_9} \bullet$$

1

$$\bullet \mathrm{C}_4\mathrm{H}_9/\mathrm{C}_4\mathrm{H}_9 \bullet + \mathrm{C}l_2 \to \mathrm{C}_4\mathrm{H}_9\mathrm{C}l + \mathrm{C}l \bullet$$

1

(iii) any two free radicals from (a) (ii)

1

(iv) homolytic (fission)

1

(b) (i) 2,3-dichlorobutane

1

1

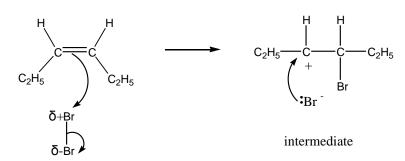
(ii)

1

(iii) any dichlorobutane **except** 2,3-dichlorobutane.

[9]

17. (a)



curly dipoles shown correctly on the Br–Br and curly arrow from the Br–Br bond towards the Br^{δ} correct intermediate shown 1 curly arrow from the lone pair or the negative charge on the Br $^-$ to the C+

- (b) (i) Hs are diagonal to each other in the *trans/* difference clearly shown in a diagram
 - (ii) (the product is saturated hence) there is no restricted rotation/single bonds allow rotation/because C=C prevents rotation

[6]

1

3

1

18. Recognises that either a catalyst or high temperature (heat is not sufficient) is required

crackingsuitable balanced equation1reformingequation or statement indicating formation of a ring/cycliccompoundsuitable balanced equation with H_2 1(balanced equation showing formation of a ring scores both marks)1

isomerisation suitable balanced equation
The processed products are: 1

The **processed products** are:

• used in fuels/used in petrol

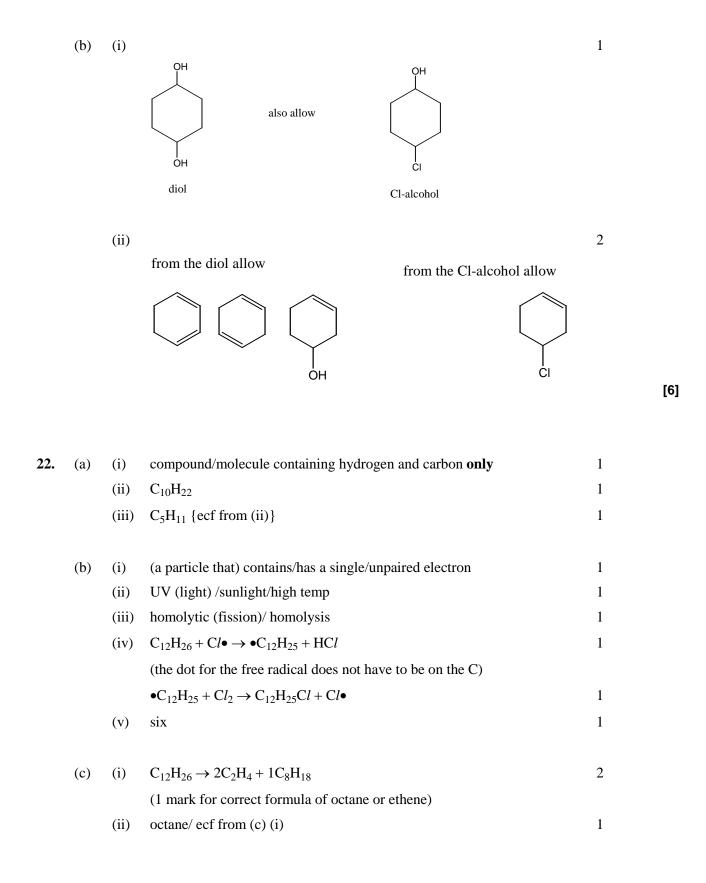
- better /more efficient fuels/increase octane number/rating
- alkenes (from cracking) produce polymers/alcohols
- H₂ used for Haber process/fuels/hydrogenation of oils

 $\ensuremath{\mathsf{QWC}} - \ensuremath{\mathsf{SPAG}} - \ensuremath{\mathsf{look}}$ for two complete sentence that present a coherent argument

[9]

19. (i) C_6H_{10} 1 (ii) C_3H_5 / ecf to (i) 1 (iii) M_r of cyclohexene = 82 1 $\% C = (72/82) \times 100 = 88\%$ 1 87.8% gets 1 mark ecf to (i) and (ii) for both marks Alternative calculation based on empirical formula: Mass of empirical unit = 41, % $C = (36/41) \times 100 = 88\%$ [4] 20. 1 H_2 Ni/Pt/Pd (catalyst) 1 [2] 21. (a) (i) 1 H₂SO₄/Al₂O₃/(hot) pumice/H₃PO₄ 1 (ii) (H₂SO₄(aq) or dil H₂SO₄ loses the mark) (iii) 1 OH H_2O

 $C_6H_{11}OH / C_6H_{12}O \rightarrow C_6H_{10} + H_2O$



(d) (i)



1 mark for correct reagent and 1 mark for correct product.

2

- 1 mark for any unambiguous formula of cyclohexane (ii)
- 1
- 1 mark for 1H₂ but check that formula of heptane is correct/equation balanced.

1

$$CH_3(CH_2)_5CH_3$$
 $H_2CH_2H_2$
 H_2CH_2
 H_2
 H_2

$$C_7H_{16} \longrightarrow C_7H_{14} + H_2$$
 gets 1 marks

[16]

- 23. 1 (a) (i) alkene 1 bromine decolourises
 - 1

1

3-methylhex-2-en-1-ol/1-hydroxy-3-methylhex-2-ene (ii)

24. margarine

Ni catalyst 1
hydrogen/ hydrogenated 1
unsaturated vegetable oil/fat 1

poly(propene)

equation

two repeat units

(Ziegler) catalyst / high temp/heat/use of an initiator

Problems with disposal

non-biodegradable/don't decompose/not broken down by bacteria etc 1 when burnt produces toxic fumes 1

Future methods of disposal

recycling (to produce new polymers)

incineration for energy (production)

1

cracking/owtte (to produce useful organic molecules)

use gas scrubbers to reduce toxic fumes

any two

max = 9

QWC

Answer is well organised/structure and using at least three of:

catalyst, hydrogenation, addition polymerisation, Ziegler, incineration, feedstock, recycling, non-biodegradable, initiator, monomer, unsaturated.

in the correct context.

[10]

1

25. 400 +/- 5 1 (a) octane, 545 +/- 5 1 hexadecane. if °C penalise once. (b) fractional distillation 1 (c) (i) 2 (ii) 2-methylpentane 1 C, B and A (iii) 1 the more branching/the shorter the chain... the lower the boiling point/ (iv) less energy needed to separate the molecules 1 long chain have greater surface area/surface interactions/more VdW forces or converse argument about short/branched chains. 1 (d) (i) not just C₆H₁₂ or 1 $C_6H_{14} \rightarrow C=H_{12} + H_2$ (ii) 1 better fuels/more volatile/lower boiling point/reduces knocking/ (iii) 1 increases octane rating/used as (petrol) additives M_r of $(CH_3)_3COH = 74$ 1 (e) (i) % oxygen = $(16/74) \times 100 = 21.6$ % 1 $(CH_3)_3COH + 6O_2 \rightarrow 4CO_2 + 5H_2O$ (ii) 1 mark for CO₂ and H₂O only 2

[16]

26.

- (a) (i) C_5H_8
 - (ii) C_5H_8

1

1

1

1

1

1

- (b) (i) Ni/Pt/Pd
 - (ii) 1 mark for C_5H_{12}

1 mark for correct balancing

(iii)

[6]

27. (i) electron/lone pair acceptor

(ii)

$$H_3C$$
 C_2H_5
 C_2

curly arrow from $\pi\text{-bond}$ to $\text{Br}^{\delta+}$

Dipoles on the Br–Br bond and curly arrow from Br–Br bond to Br^δ-

Curly arrow from Br⁻to C⁺

1 1 1

[4]

28. (i) M_r of 2-methylpropan-1-ol = 74

moles = 4.44/74 = 0.06

1

(ii) moles = 5.48/137 = 0.04

1

1

(=)

1

(iii) 66.7%

29.	(i)	correctly shows three repeat units with 'end bonds'	1	
		correctly identifies the repeat unit	1	
		$\begin{array}{c ccccccccccccccccccccccccccccccccccc$		
	(ii)	harmful/toxic fumes are produced	1	
	(iii)	recycle/remove HCl by using gas scrubbers or wtte/crack polymers/used a feedstock/ source of fuel (in an incinerator)/developing biodegradable alternatives.	2	[5]
30.	(i)	$Cl_2 \rightarrow 2Cl \bullet$	1	
	(ii)	uv (light)/high temperature/min of 400 C/sunlight	1	
	(iii)	$Cl \bullet + C_6H_{12} \longrightarrow C_6H_{11} \bullet + HCl$		
		$C_6H_{11} \bullet + Cl_2 \longrightarrow C_6H_{11}Cl + Cl \bullet$	1	
	(iv)	react with each other/suitable equation		
		solvent $\mathbf{W} = \text{water/aqueous/aqueous ethanol}$	1	
		solvent $\mathbf{X} = \text{ethanol/alcohol}$	1	[5]
31.		ctural/chain/positional isomers have the same molecular formula,	1	
		rent structure -ene/ but-2-ene/ methylpropene / cyclobutane/ methylcyclopropane	1	
		three or two with correct structures and names)	3	
	4 ma	rks for structural isomerism		
	Cis-trans /geometric isomerism		1	
	cis & trans but-2-ene clearly identified		1	
	C=C prevents rotation		1	
	each C in the C=C double bond must be bonded to two different atoms or groups			
	4 ma	erks for cis-trans isomerism		
	_	C: Well organised answer making use of correct terminology to include three from: structural, geometric, cis-trans, molecular formula, restricted,		

32. (a) (i) 24.7/12: 2.1/1: 73.2/35.5

if all isomers are correctly named

1

[9]

rotation, stereoisomerism, stereoisomers, chain isomerism, positional isomerism,

	2.06 : 2.1 : 2.06	1
	CHCl	1
(ii)	(CHCl = 12 + 1 + 35.5 =) 48.5	1
	$48.5 \times 3 = 145.5$	1

(b) (i) Any two from

1,1,3 -trichloro

3,3,3 -trichloro

2,3,3 -trichloro

1,3,3 -trichloro

2

(ii) 1, 2,3-trichloropropene

(trichloropropene scores 1 mark ✓)

3 marking points:

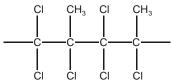
- correct numbers 1, 2,3
- trichloro
- propene/prop-1-ene

any two gets 1 mark

2

2

(c) (i)



I mark if backbone contains 4 carbons with 'endbonds' and a reasonable attempt has been made e.g used the wrong isomer.... max = 1 mark

(ii) non-biodegradable

1

toxic fumes evolved when burnt

1

HCl or $Cl \bullet$ or chlorinated organic compounds such as $COCl_2$ also evolved when burnt

1

[13]

(ii)

$$\begin{array}{c} \text{CH}_3\text{CH}_2 & \text{CH}_2\text{CH}_2\text{OH} \\ \text{H} & \begin{array}{c} \text{CH}_3\text{CH}_2 & \text{CH}_2\text{CH}_2\text{OH} \\ \text{Br} & \end{array} \\ \text{H} & \begin{array}{c} \text{CH}_3\text{CH}_2 & \text{CH}_2\text{CH}_2\text{OH} \\ \text{H} & \end{array} \\ \text{H} & \begin{array}{c} \text{CH}_3\text{CH}_2 & \text{CH}_2\text{CH}_2\text{OH} \\ \text{H} & \end{array} \\ \text{CH}_3\text{CH}_2 & \begin{array}{c} \text{CH}_2\text{CH}_2\text{OH} \\ \text{H} & \end{array} \\ \text{CH}_3\text{CH}_2 & \begin{array}{c} \text{CH}_2\text{CH}_2\text{OH} \\ \text{H} & \end{array} \\ \text{Br} & \begin{array}{c} \text{CH}_3\text{CH}_2 & \text{CH}_2\text{CH}_2\text{OH} \\ \text{H} & \end{array} \\ \text{CH}_3\text{CH}_2 & \begin{array}{c} \text{CH}_2\text{CH}_2\text{OH} \\ \text{H} & \end{array} \\ \text{CH}_3\text{CH}_2 & \begin{array}{c} \text{CH}_2\text{CH}_2\text{OH} \\ \text{H} & \end{array} \\ \text{CH}_3\text{CH}_2 & \begin{array}{c} \text{CH}_2\text{CH}_2\text{OH} \\ \text{H} & \end{array} \\ \text{CH}_3\text{CH}_2 & \begin{array}{c} \text{CH}_2\text{CH}_2\text{OH} \\ \text{H} & \end{array} \\ \text{CH}_3\text{CH}_2 & \begin{array}{c} \text{CH}_2\text{CH}_2\text{OH} \\ \text{H} & \end{array} \\ \text{CH}_3\text{CH}_2 & \begin{array}{c} \text{CH}_2\text{CH}_2\text{OH} \\ \text{CH}_3\text{CH}_2 & \end{array} \\ \text{CH}_3\text{CH}_2 & \begin{array}{c} \text{CH}_2\text{CH}_2\text{OH} \\ \text{CH}_3\text{CH}_2 & \end{array} \\ \text{CH}_3\text{CH}_2 & \begin{array}{c} \text{CH}_2\text{CH}_2\text{OH} \\ \text{CH}_3\text{CH}_2 & \end{array} \\ \text{CH}_3\text{CH}_2 & \begin{array}{c} \text{CH}_3\text{CH}_2 & \text{CH}_2\text{CH}_2\text{OH} \\ \text{CH}_3\text{CH}_2 & \text{CH}_2\text{CH}_2\text{CH}_2\text{OH} \\ \text{CH}_3\text{CH}_2 & \text{CH}_2\text{CH}_2\text{CH}_2\text{CH}_2\text{OH} \\ \text{CH}_3\text{CH}_2 & \text{CH}_2\text{CH}_$$

curly arrow from C=C bond to bromine 1 dipoles on Br_2 or curly arrow to show movement of bonded pair of electrons 1 intermediate carbonium ion/carbocation 1 curly arrow from lone pair on the Br- ion to carbonium ion (Br^{δ} - loses 1 mark) 1

[5]

- 34. identifies the three process as cracking, reforming, isomerisation 1 recognises the need for high temperature or a catalyst 1 equation for cracking equation for isomerisation state that reforming converts chains into rings/cyclic compounds equation for reforming (balanced with H₂ could score two marks) oil is finite/non-renewable ethanol is renewable/sustainable 1 from plants/crops/sugar cane/sugar beet/glucose/sugar/ fermentation 1 $C_2H_5OH + 3O_2 \rightarrow 2CO_2 + 3H_2O$ 1 **QWC**
 - organise relevant information clearly and coherently, using specialist vocabulary when appropriate (minimum of 4 from cracking/isomerisation/reforming/renewable/feedstock/finite/fermentation/non-renewable/sustainable/zeolite/bimetallic catayst/etc)
 - reasonable spelling, punctuation and grammar throughout

[11]

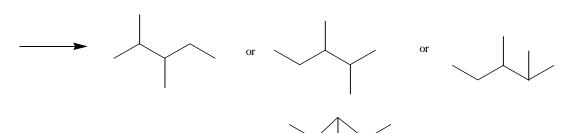
- **35.** (a) C_6H_{14}
 - (b) (i) boiling point increases with increase in M_R /molecular formula/N° of carbon atoms/chain length
 - (ii) more intermolecular forces/electrons/surface area/surface interactions/van der Waal forces
 - (iii) 120 130 °C 1

1

1

[4]

- **36.** (i) $C_9H_{20} \longrightarrow C_7H_{16} + C_2H_4$
 - (ii) $C_2H_4 + H_2O \longrightarrow C_2H_5OH$ 1 temperature > 100 °C/ steam 1 phosphoric acid (catalyst) 1
- **37.** (a) (i)



(ii) 85 –98 °C 1

(b)

$$C_7H_{16}$$
 \longrightarrow $C_6H_{11}CH_3/$ $+$ H_2

(c) more efficient fuel/better fuel/ higher octane number/reduces knocking/more volatile/lower boiling points/burn better/burn more easily/quicker ✓

[5]

1

1

1

- **38.** (a) (i) reaction 1
 - (ii) reaction 4
 - (iii) reaction 3
 - (b) (i) lone pair/electron pair donor

Correct dipole 1

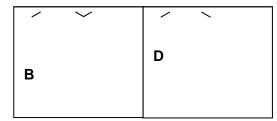
Curly arrow from the O in the OH to C in the CH₂

Curly arrow to show movement of bonded pair in the C-C*l* bond

CI as a product 1

(c) (i) same molecular formula, different structure/arrangement of atoms. 2 (same formula, different structure.)

(ii) 2



(d) (i) addition, (not additional)

(ii) poly(propene)/ polypropene/ polypro-1-ene, polypropylene 1 (iii) 1 [15] **39.** (i) decolourises/not clear/not discolours 1 (ii) curly arrow from C=C to $Br^{\delta+}$ 1 dipole on Br-Br and curly arrow showing movement of bonded 1 pair of electrons correct intermediate/carbonium ion/carbocation and curly arrow from Br to C+ 1 1, 2-dibromopropane as product 1 [5] **40.** CH₃CBr₂CH₃ 1 CH₃CHBrCH₂Br 1

(CH₃CHBrCH₂Br has a chiral centre, hence optical isomers of 1, 2-dibromopropane are acceptable but must be drawn with 'wedge-shape' bonds and be non-superimposable mirror images)

 $CH_3CH_2CHBr_2$

[3]

41. (i) unsaturated contains a double/multiple/π bond ✓
hydrocarbon contains hydrogen and carbon only. ✓
(ii) angle a 109 −110° ✓
angle b 117 −120° ✓
1

(iii)

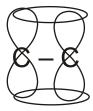


Diagram to show a minimum of 2 carbons, each with a $\sigma\text{-bond}$ and p-orbitals \checkmark

Overlap of adjacent p-orbitals (in words or in diagram) ✓

[6]

2

42. (i) *electrophile*: lone pair (of electrons) acceptor. ✓

(ii)

essential mark intermediate carbocation/carbonium ion, accept primary

/"triangular"/ ✓

essential mark product 🗸

curly arrow from double bond to $Br_2 \checkmark$

curly arrow showing movement of electrons in the Br-Br bond **or** the dipole in

the Br-Br ✓

curly arrow from lone pair of electrons in Br $^-$ to intermediate \checkmark

mark any errors first

5 max

[5]

43. (i) Addition (not additional) ✓

1

(ii) 🗸

1

(iii) ✓

1

or but-1-ene

(iv) Poly(but-1-ene) ✓

[4]

44. (a) (i) alkene ✓ alcohol/hydroxy/hydroxyl ✓

1

1

(b) (i) I = alkene & II = alcohol... both are needed \checkmark

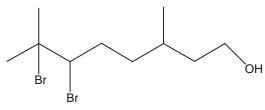
1

(ii) decolourised / colourless ✓

1

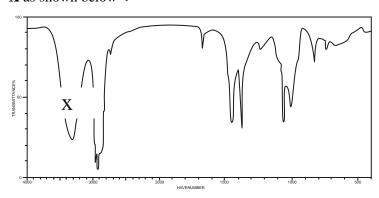
(iii) 🗸

1

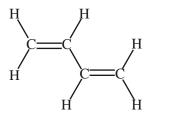


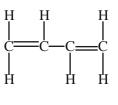
1

(iv) X as shown below \checkmark



- (c) (i) Ni/Pt/Rh/Pd \checkmark 1
 (ii) compound **B** is $C_{10}H_{22}O \checkmark$ 1
 (iii) $C_{10}H_{20}O + H_2 \rightarrow C_{10}H_{22}O \checkmark$ 1
 [9]
- 45. (a) (i) $C_4H_{10} \checkmark$ 1
 (ii) $C_2H_5O \checkmark$ 1
 (iii) B and E \checkmark 1
 (iv) A and F \checkmark 1
 - (b) $(C_4H_9OH \to) C_4H_8 + H_2O \checkmark$
 - (c) any unambiguous formula: ✓





CH₂CHCHCH₂

CH₂CHCHCH₂

buta-1,3-diene \checkmark 1 name ecf to the structure only if structure above has formula C_4H_6

[7]

46.

1 mark is available if the backbone consists of 4 C atoms and a reasonable attempt has been made $\checkmark \checkmark$

[2]

47. Same molecular formula, different structure /displayed formula/ (a) arrangement of atoms/bonds ✓✓

2

(Same <u>formula</u>, different structure/displayed formula/arrangement of atoms ✓

3-methylbut-1-ene and 2-methylbut-2-ene (b) (any unambiguous structure/formula is acceptable) 🗸

2

2-methylbut-1-ene/2-methyl-1-butene ✓

1

1

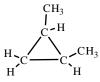
(iii)

[6]

48. any two from methylcyclobutane, 1,1-dimethylcyclopropane and (i) 1,2-dimethylcyclopropane







allow







cyclopentane 🗸

2 1

(ii)

1



[4]

49. (i) homolytic 🗸 1

1

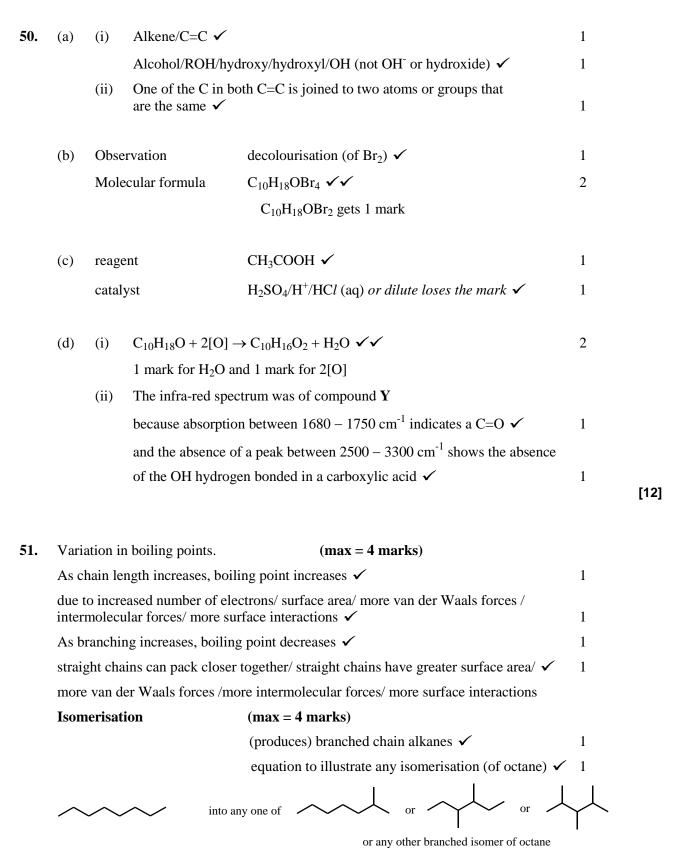
1

 $Cl_2 \rightarrow 2Cl \bullet (need \bullet on the Cl... penalise only once in the 3 equations) \checkmark$

1

 $(C_5H_{10}) + \underline{\mathbf{C}l} \bullet \to (\bullet C_5H_9) + \underline{\mathbf{H}Cl} \checkmark$ (iii) I

 $(\bullet C_5 H_9) + \underline{Cl_2} \rightarrow \underline{C_5 H_9 Cl} + \underline{Cl} \bullet \checkmark$ II



Branched chains are better/more efficient fuels/used as additives ✓	1	
because they are more volatile/easier to ignite/burn more easily/higher octane number(rating)/lower boiling points/reduces knocking (pinking) ✓	1	
QWC mark		
• use of suitable chemical terms such as van der Waals, intermolecular forces/intermolecular bonds/volatile/knocking/pinking/pre-ignition		
 reasonable spelling, punctuation and grammar throughout ✓ 	1	[9]