

- (ii) In the boxes below, draw the displayed formulae of the two monomers that could be used to prepare polymer **D**.

--	--

[2]

- (b) Chemists have developed degradable polymers to reduce the quantity of plastic waste being disposed of in landfill sites. Polymer **D** is more likely to be a 'degradable polymer' than polymer **C**.

Suggest **two** reasons why.

.....

.....

.....

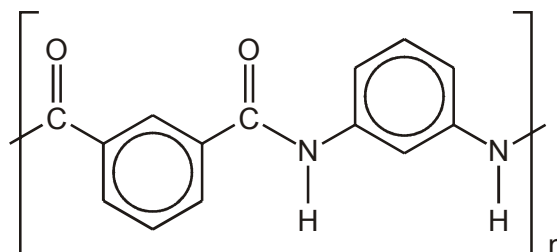
.....

[2]

[Total 6 marks]

3. Nylon is sometimes used for electrical insulation. However, if there is a risk of high temperatures then a polymer such as Nomex[®], with a higher melting point, is used.

The repeat unit of Nomex[®] is shown below.



(i) Draw the structures of two monomers that could be used to form Nomex[®].

[2]

(ii) Suggest a reason why the melting point of Nomex[®] is higher than that of nylon.

.....

.....

.....

[1]

[Total 3 marks]

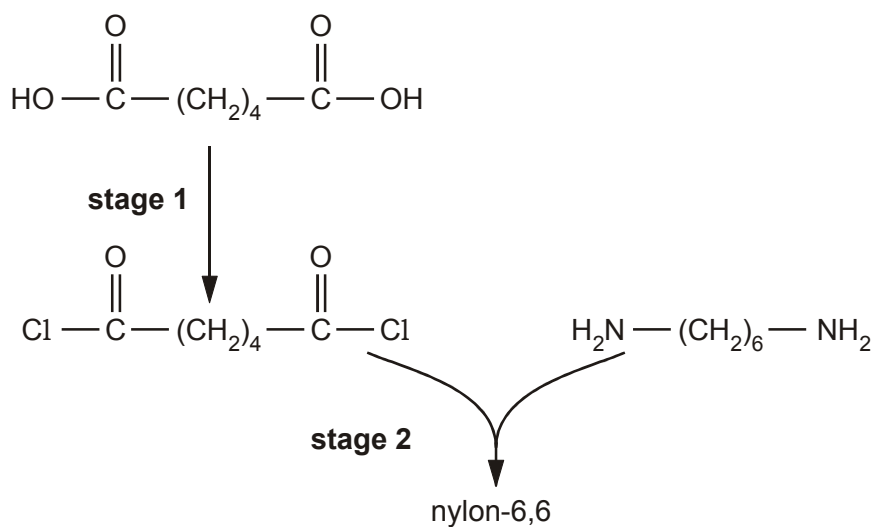
4. The fibres used in carpets are made from synthetic or natural polymers such as nylon-6,6, *Orlon*[™] and wool.

(a) Complete the table below.

	nylo-6,6	Orlon [™]
monomer(s)	$\text{HO} - \overset{\text{O}}{\parallel}{\text{C}} - (\text{CH}_2)_4 - \overset{\text{O}}{\parallel}{\text{C}} - \text{OH}$ $\text{H}_2\text{N} - (\text{CH}_2)_6 - \text{NH}_2$	
repeat unit of the polymer		$\left[\begin{array}{cc} \text{H} & \text{CN} \\ & \\ -\text{C} & - & \text{C}- \\ & \\ \text{H} & \text{H} \end{array} \right]$
type of polymerisation		

[4]

- (b) Nylon-6,6 can be made from its monomers in the laboratory in two stages as shown below.



- (i) State a suitable reagent to carry out **stage 1**.

.....

[1]

- (ii) Deduce the inorganic product that is also formed in **stage 2**.

.....

[1]

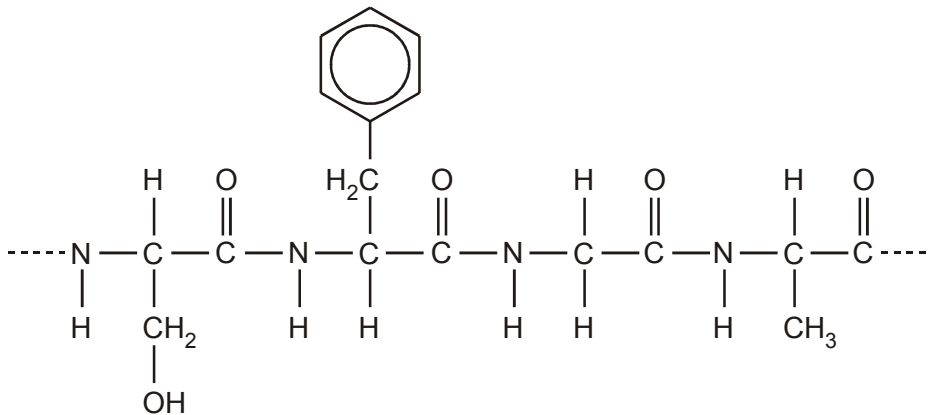
- (c) Industrially, nylon-6,6 is **not** manufactured by the method in (b). Instead, the two monomers are mixed directly at room temperature to give a salt. This salt is then heated to convert it to nylon-6,6.

Suggest the structures of the two ions present in this salt.

[2]

- (d) Wool is a protein. It is a natural polymer made by the same type of polymerisation as nylon-6,6.

A section of the polymer chain in a protein is shown below.



- (i) How many monomer units does this section contain?

.....

[1]

- (ii) Draw the structure of **one** of the monomer molecules that was used to form this section.

[1]

- (iii) State **three** ways in which the monomer units of a protein differ from those of nylon-6,6.

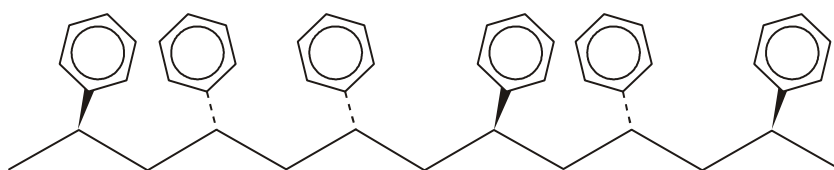
.....
.....
.....
.....
.....

[3]

[Total 13 marks]

5. Poly(phenylethene) is one of the most versatile and successful polymers.

The 3-D skeletal formula of a section of atactic poly(phenylethene) is shown in the diagram below.



- (i) State the type of polymerisation used to make poly(phenylethene).

.....

[1]

- (ii) Draw a skeletal or displayed formula to show the monomer used to make poly(phenylethene).

[1]

- (iii) Outline how the polymer is formed from the monomer molecules. (You do **not** need to give any details of the catalyst or conditions involved.)

.....

.....

.....

.....

.....

[2]

[Total 4 marks]